

# Environmental Product Declaration

In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019

#### Owner of the declaration

KB Klimatbyrån AB

#### **Product name**

Commissioning Boxes

#### **Declared unit**

1 pc.

#### **Product category /PCR**

CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 030:2021 Part B for ventilation components

#### Program holder and publisher

The Norwegian EPD foundation

#### **Declaration number**

NEPD-9468-9144

#### **Registration Number**

NEPD-9468-9144

### Issue date

28.03.2025

#### Valid to

28.03.2030



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# General information

#### **Product**

Commissioning Boxes (represented by TK-250-200).

### Program holder

The Norwegian EPD Foundation

Post Box 5250 Majorstuen, 0303 Oslo, Norway Phone: +47 23 08 80 00 *E-mail*: post@epd-norge.no

#### **Declaration Number**

NEPD-9468-9144

# This declaration is based on Product Category Rules

CEN Standard EN 15804:2012+A2:2019 serves as core PCR NPCR 030:2021 Part B for ventilation components

#### Statements

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer, life cycle assessment data and evidences.

#### Declared unit

1 pc. **TK-250-200** 

#### Declared unit with option

A1-A3, A4 A5, C1, C2, C3, C4, D

#### Functional unit

Not relevant. Use phase not included.

#### Verification

Independent verification of the declaration and data, according to ISO14025:2010





#### Owner of the declaration

KB Klimatbyrån AB

Travbanegatan 6, 211 41 Malmö, Sweden *E-mail*: info@klimatbyran.se

#### Manufacturer

Airvent Légtechnikai Zrt

6000 Kecskemét, Belsőnyír 150, Hungary *E-mail:* avkecskemet@airvent.hu

### Place of production

Airvent Légtechnikai Zrt

6000 Kecskemét, Belsőnyír 150, Hungary

### Management system

ISO 9001, ISO 14001 and ISO 50001

# Organisation No.

556478-8428

#### Issue date

28.03.2025

#### Valid to

28.03.2030

### Year of study

2023-2024

#### Comparability

EPD's of construction products may not be comparable if they are not in compliance with EN 15804 and if the comparison is not made within a construction context.

### The EPD has been worked out by

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Haken Haurann

Approved

Manager of EPD Norway

# About Klimatbyrån

We develop and supply ventilation products and demandcontrolled air management systems, prioritizing air quality, performance and energy efficiency.



# Product development

- 40 years of knowledge enables us to create indoor climate solutions, built to last and to meet future conditions.



#### Manufacturing

 Continuous improvement governs our production by prioritizing recyclability and sustainable material choices.



#### **Operations**

– Environmental awareness is an integral part of our operations, from warehousing and sales to final delivery.



#### **Solutions**

– The core of our solutions is to provide a healthy and energysaving indoor climate for all facility types and user needs.

# Product development

Klimatbyrån governs over four decades of accumulated knowledge within indoor climate. Our heritage drives our commitment to provide functional and sustainable air technology solutions. Our average products feature a life cycle of 25 years. This affects our choices and strategies as they have an impact on both current and future generations. Continuous improvement and adaptation of our solutions is a must to meet our customers' needs and expectations in the best possible way.

#### Manufacturing

A key focus in both our product development and manufacturing plant is the increased use of sustainable methods, materials and processes without compromising on quality. By prioritizing environmentally friendly resources and transitioning to new components made from recycled raw materials, we strive to ensure that our production aims for reduced environmental impact and increased recyclability and reusability.

### Operations

At Klimatbyrån, energy efficiency is at the core of all our operations. From transport and sales to warehouse management and delivery practices. All our branches are powered with renewable energy from Swedish hydro power and we offset all  $CO_2$  emissions generated from our business travel and domestic transportation. In addition, all transports from our EU based production plant are made by intermodal transport, with over 70 % of the land route being made by rail. With over a hundred trucks shipped annually, this significantly reduces our carbon footprint across Europe.

#### Solutions

Our goal is to supply durable, high-quality ventilation products, designed and manufactured with care, that improves indoor comfort and air quality of the building. Demand-controlled systems, that supply and regulate air distribution, have become a central key in the indoor-climate industry. Our solutions manage and secure a healthy indoor climate and improved energy efficiency, taking both facility operations, occupant needs and seasonal conditions into account.

# Klimatbyrån commissioning boxes



### Reference product

TK-250-200



#### **Product description**

Our commissioning boxes are primarily manufactured from galvanized steel and are available in various sizes and forms, tailored to different applications. The production methods and materials across these diffusers are largely consistent. This EPD provides an average environmental performance for our product range, as outlined below in the table **Included products and multiplication factors.** 

The Life Cycle Assessment (LCA) is based on data specific to the representative product, TK-250-200. While TK is our most common commissioning box, the 250-200 size represents the average sales volume within the product group for 2023. Its typical material composition and production impact make it a reliable basis for assessing the environmental performance of the entire commissioning box product family.

TK-250-200 - Product specification

Materials	kg	%
Steel	5.06	94.4
Polyethylene terephthalate	0.30	5.6
TOTAL	5.36	
Packaging – corrugated board	0.62	

#### Description and function

TK is a compact commissioning box for airflow regulation with supply air diffusers. The product is designed for ceiling installation and ideal for flush mounting in suspended (false) ceilings due to its low construction height. The low build height is possible by the internal socket design of the diffuser connection.

The TK features a supply air distribution plate and a removable damper module for commissioning and measuring of the airflow. The damper module is equipped with a measuring flange with hoses for precise measurement of the airflow and the damper blade is fitted with adjustment cords for easier commissioning and for securing the damper to the commissioned airflow.

The damper module is removable which enables easy access when cleaning the air ducts. When the product is installed according to requirements, the cords also allow for simplified cleaning during service intervals and provides an efficient safety measure when resetting the damper to its commissioned setting after maintenance.

#### Standard sizes

1-step	2-step
TK-125-100	TK-160-100
TK-160-125	TK-200-125
TK-200-160	TK-250-160
TK-250-200	TK-315-200
TK-315-250	TK-400-250
TK-400-315	

#### Airflow range

50 - 2520 m<sup>3</sup>/h (14 - 700 l/s)

#### Materials

Casing, distribution plate and flanged spigot from galvanized sheet steel with EPDM rubber gasket. Washable surface coated insulation from 100% recycled, non-allergenic, hydrophobic PET material. Damper module of galvanized steel with cords of polyester. Measurement device of galvanized steel and aluminum pipe with silicone hose.

#### Market

Europe

#### Reference service life

> 25 years

# LCA: Calculation rules

#### Declared unit

One commissioning box – TK-250-200 (mass 5.36 kg)

#### Cut-off criteria

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

#### Allocation

Allocation is done following EN 15804+A2:2019 guidelines, with incoming energy, water, and waste generated on-site being evenly distributed among all products through mass allocation. The environmental impacts of producing recycled materials are attributed to the primary product in which they are utilized. Additionally, the recycling process and transportation of materials are taken into account in this analysis.

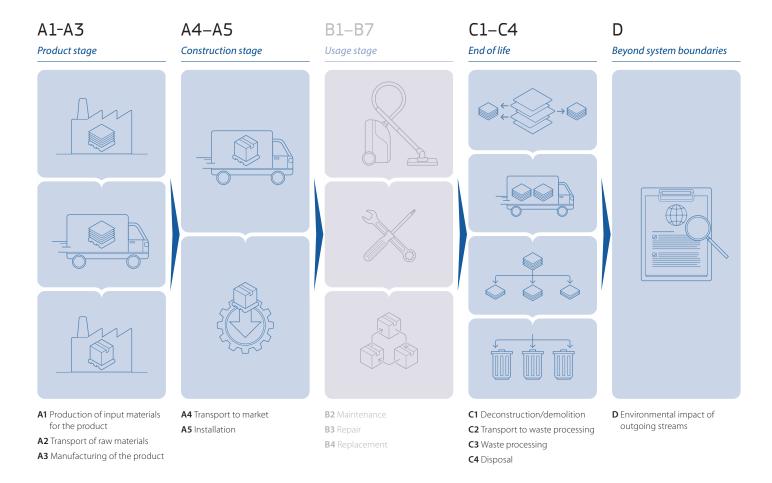
### Data quality

Specific data for the product composition are provided by our manufacturer, Airvent Légtechnikai Zrt. They represent the production of the declared product and were collected for EPD development to year 2023. 06. 01. – 2024. 06. 01.

Materials	Source	Data quality	Year
Metals	ecoinvent 3.10.1	Database	2024
Polyethylene terephthalate	ecoinvent 3.10.1	Database	2024
Corrugated board	ecoinvent 3.10.1	Database	2024

# System boundary

Cradle to gate with options, modules C1-C4, module D (A1-A3+A4+A5+C+D).



# LCA: Scenarios and additional technical information

#### The following information describe the scenarios in the different modules of the EPD.

Energy sources of the electricity used in manufacturing processes of module A3 are modeled using the mix of electricity, the average  $0.456 \, \mathrm{kg} \, \mathrm{CO}_2$  eq./kWh. A4: Transport scenarios include EURO 6 truck transport for 307 km, sea ferry 158 km, train 747 km. A5. The energy consumption of A5 and C1 model is considered negligible and module A5 includes only packaging utilization. C1: No loads in C1 have been generated as manual dismantling. C2: Transport to waste treatment site after dismantling using EURO 6 truck average (100 km assumed). C3: Assumed as 90% of commissioning box is recycling. C4: Assumed as 10% of commissioning box materials are goes to the landfill. D: Modeled as 90% of commissioning box is recycling.

# Transport from production place to assembly/user (A4)

Type	Capacity utilisation (incl. return) [%]	Type of vehicle	Distance KM	Fuel/Energy consumption	Value [l/t]
Truck	36.7	lorry 16-32 metric ton, EURO6	307	0.043	13.20
Railway	50	rail	747	0.002	1.49
Boat	50	ship	158	0.030	4.74

# Assembly (A5)

	Unit	Value
Packaging cardboard, recycled – 89%	kg	0.55
Packaging cardboard, landfill – 5.5%	m³	0.03
Packaging cardboard, incineration – 5.5%	kWh	0.03

# End of Life (C1, C3, C4)

	Unit	Value
Treatment of waste reinforcement steel, recycling	kg	4.55
Treatment of waste plastic, municipal incineration	kg	0.30
Treatment of scrap steel, landfill	kg	0.51

# Transport to waste processing (C2)

Type	Capacity utilisation (incl. return) [%]	Type of vehicle	Distance KM	Fuel/Energy con- sumption	Value [l/t]
Truck	36.7	Lorry 16-32 metric ton, EURO5	100	0.043	13.20

# Benefits and loads beyond the system boundaries (D)

	Unit	Value
Substitution of steel production	kg	4.55
Substitution of paper production	kg	0.55
Substitution of heat production	MJ	8.29
Substitution of thermal energy production	MJ	1.45

# LCA: Results

# System boundaries

X=included, MID=module not declared, MIR=module not relevant

Pro	Product stage		Assembly stage			Use stage					Eı	nd of li	ife stag	je	Beyond system boundaries	
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential
A1	A2	А3	A4	A5	B1	B2	B3	B4	B5	В6	В7	C1	C2	C3	C4	D
X	Χ	Χ	Χ	Χ	MID	MID	MID	MID	MID	MID	MID	Χ	Χ	Χ	Χ	X

# Core environmental impact indicators

Parameter	Unit	A1-A3	<b>A4</b>	<b>A5</b>	<b>C1</b>	C2	<b>C</b> 3	C4	D
GWP-total	kg CO <sub>2</sub> -eq.	2.24E+01	7.12E-01	9.51E-01	0.00E+00	5.77E-02	9.96E-01	3.16E-03	-7.61E+00
GWP-fossil	kg CO <sub>2</sub> -eq.	2.33E+01	7.11E-01	2.08E-02	0.00E+00	5.76E-02	9.96E-01	3.16E-03	-7.72E+00
GWP-biogenic	kg CO <sub>2</sub> -eq.	-8.56E-01	1.54E-04	8.56E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.03E-01
GWP-IuIAC	kg CO <sub>2</sub> -eq.	4.36E-02	3.64E-04	1.49E-05	0.00E+00	2.58E-05	3.29E-05	1.80E-06	-1.42E-03
ODP	kg CFC11-eq.	4.80E-06	1.15E-08	1.83E-10	0.00E+00	8.51E-10	4.54E-09	9.14E-11	-3.17E-08
AP	mol H+ eq.	5.08E-01	6.26E-03	1.02E-04	0.00E+00	1.97E-04	2.72E-03	2.24E-05	-3.56E-02
EP-freshwater	kg N eq.	2.32E-03	8.14E-06	4.36E-06	0.00E+00	4.49E-06	1.02E-05	2.59E-07	-3.75E-03
EP-marine	kg N eq.	3.50E-02	1.86E-03	8.77E-05	0.00E+00	6.46E-05	1.28E-03	8.53E-06	-7.46E-03
EP-terrestrial	mol N eq.	2.01E+00	2.05E-02	3.05E-04	0.00E+00	7.03E-04	1.38E-02	9.32E-05	-8.15E-02
POCP	kg NMVOC eq.	8.74E-02	6.43E-03	1.18E-04	0.00E+00	2.90E-04	4.07E-03	3.34E-05	-2.75E-02
ADP-minerals & metals*	kg Sb eq.	1.36E-03	1.90E-06	1.49E-07	0.00E+00	1.61E-07	1.49E-07	5.01E-09	-7.48E-05
ADP-fossil*	MJ	3.10E+02	9.44E+00	2.15E-01	0.00E+00	8.37E-01	3.79E+00	7.75E-02	-7.88E+01
WDP*	m³	1.04E+01	5.92E-02	5.39E-03	0.00E+00	4.13E-03	5.61E-02	2.23E-04	-1.35E+00

GWP-total: Global Warming Potential; GWP-fossil: Global Warming Potential fossil fuels; GWP-biogenic: Global Warming Potential biogenic; GWP-LULUC: Global Warming Potential land use and land use change; ODP: Depletion potential of the stratospheric ozone layer; AP: Acidification potential, Accumulated Exceedance; EP-freshwater: Eutrophication potential, fraction of nutrients reaching freshwater end compartment; See "additional requirements" for indicator given as PO4 eq. EP-marine: Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-terrestial: Eutrophication potential, Accumulated Exceedance; POCP: Formation potential of tropospheric ozone; ADP-M&M: Abiotic depletion potential for non-fossil resources (minerals and metals); ADP-fossil: Abiotic depletion potential for fossil resources; WDP: Water deprivation potential, deprivation weighted water consumption.

Reading example:  $9,0 E-03 = 9,0*10^{-3} = 0,009$ 

#### Resource use

Parameter	Unit	A1-A3	A4	A5	<b>C</b> 1	C2	<b>C</b> 3	C4	D
RPEE	MJ	2.52E+01	2.37E-01	-9.98E+00	0.00E+00	1.15E-02	2.86E-02	7.48E-04	-9.29E+00
RPEM	MJ	8.46E+00	0.00E+00	-8.46E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.00E-02
TPE	MJ	3.36E+01	2.37E-01	-1.84E+01	0.00E+00	1.15E-02	2.86E-02	7.48E-04	-9.25E+00
NRPE	MJ	3.04E+02	9.44E+00	2.15E-01	0.00E+00	8.37E-01	-7.12E+00	7.75E-02	-8.97E+01
NRPM	MJ	6.92E+00	0.00E+00	-2.60E-02	0.00E+00	0.00E+00	-6.89E+00	0.00E+00	1.09E+01
TRPE	MJ	3.11E+02	9.44E+00	1.89E-01	0.00E+00	8.37E-01	-1.40E+01	7.75E-02	-7.88E+01
SM	kg	1.90E+00	7.15E-03	3.49E-04	0.00E+00	3.56E-04	1.66E-03	1.95E-05	4.26E+00
RSF	MJ	6.41E-02	4.59E-05	1.97E-06	0.00E+00	4.52E-06	7.81E-06	4.03E-07	-6.37E-04
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
W	$m^3$	2.46E-01	1.53E-03	-1.97E-05	0.00E+00	1.24E-04	9.70E-04	8.05E-05	-2.25E-02

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; W Use of net fresh water

# End of life - waste

Parameter	Unit	A1-A3	A4	<b>A5</b>	<b>C</b> 1	C2	<b>C3</b>	C4	D
HW	kg	6.59E+00	2.37E-02	2.27E-03	0.00E+00	1.42E-03	1.63E-02	8.56E-05	-2.59E+00
NHW	kg	5.31E+01	4.31E-01	2.46E-01	0.00E+00	2.62E-02	3.87E-01	1.96E-03	-2.13E+01
RW	kg	6.40E-04	4.08E-06	1.59E-07	0.00E+00	1.81E-07	4.62E-07	1.21E-08	4.94E-05

 $HW\ Hazardous\ was te\ disposed; NHW\ Non\ hazardous\ was te\ disposed; RW\ Radioactive\ was te\ disposed$ 

# End of life – output flow

Parameter	Unit	A1-A3	A4	A5	<b>C</b> 1	C2	<b>C3</b>	C4	D
CR	kg	0.00E+00	0.00E+00	5.52E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MR	kg	7.09E-01	0.00E+00	3.41E-02	0.00E+00	0.00E+00	4.55E+00	0.00E+00	0.00E+00
MER	kg	0.00E+00	0.00E+00	3.51E-01	0.00E+00	0.00E+00	3.00E-01	0.00E+00	0.00E+00
EEE	MJ	0.00E+00	0.00E+00	5.30E-02	0.00E+00	0.00E+00	1.40E+00	0.00E+00	0.00E+00
ETE	MJ	0.00E+00	0.00E+00	2.98E-01	0.00E+00	0.00E+00	7.90E+00	0.00E+00	0.00E+00

 ${\sf CR\,Components\,for\,reuse;\,MR\,Materials\,for\,recycling;\,MER\,Materials\,for\,energy\,recovery;\,EEE\,Exported\,electric\,energy;\,ETE\,Exported\,thermal\,energy}$ 

# Information describing the biogenic carbon content at the factory gate

Biogenic carbon content	Unit	Value
Biogenic carbon content in product	kg C	0
Biogenic carbon content in the accompanying packaging	kg C	0,93

# Additional requirements

### Greenhouse gas emission from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Electricity production, hard coal	ecoinvent 3.10.1	1.1	g CO <sub>2</sub> eq./kWh
Electricity production, nuclear, pressure water reactor	ecoinvent 3.10.1	0.0071	g CO <sub>2</sub> eq./kWh
Electricity production, photovoltaic	ecoinvent 3.10.1	0.0833	g CO <sub>2</sub> eq./kWh
Electricity production, hydro, run-of-river	ecoinvent 3.10.1	0.0044	g CO <sub>2</sub> eq./kWh

### Additional environmental impact indicators required in NPCR Part A for construction products

In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantanious oxidation. GWP-IOBC is also reffered to as GWP-GHG in context to Swedish public procurement legislation.

Indicator	Unit	A1-A3	A4	<b>A5</b>	<b>C</b> 1	C2	<b>C3</b>	C4	D
GWP-IOBC	kg CO2 eq.	2.33E+01	7.11E-01	2.08E-02	0.00E+00	5.77E-02	9.96E-01	3.16E-03	-7.72E+00

GWP-IOBC Global warming potential calculated according to the principle of instantanious oxidation.

# Dangerous substances

The product contains no substances given by the REACH Candidate list or the Norwegian priority list

#### Indoor environment

The product meets the requirements for low emissions.

# Included products and multiplication factors

The multiplication factors in the table below can be used to scale LCA data for another product or size.

Name	Factor	Name	Factor	Name	Factor
AL		FLKR		TK	
AL-100	0,41	FLKR-200x100.	0,50	TK-125-100	0,37
BRL		FLKR-300x100.	0,78	TK-160-125	0,52
BRL-100	0.49	FLKR-400x100	0,91	TK-200-160	0,73
BRL-125	•	FLKR-500x100.	1,23		
BRL-160		FLKR-600x100	1,42	TK-250-200 .	1,00
BRL-200	•	FLKR-300x150.	0,93		
BRL-250	·	FLKR-400x150.	1,36	TK-315-250	1,46
	1,23	FLKR-500x150.	1,55	TK-400-315.	·
DLKD 2004100	0.50	FLKR-600x150.	1,77	TK-160-100 .	0,47
DLKR-200x100		FLKR-400x200	1,38	TK-200-125 .	0,63
DLKR-300x100	•	FLKR-500x200	2,00	TK-250-160 .	0,88
DLKR-400x100		FLKR-600x200	2,20	TK-315-200 .	1,27
DLKR-500x100	·	RDS		TK-400-250.	1,87
DLKR-600x100	•	RDS-1-500	0.38	TKN	
DLKR-300x150		RDS-2-500	•	TKN-200-125	0.63
DLKR-400x150	·	RDS-3-500		TKN-250-160	•
DLKR-500x150	•	RDS-4-500		TKN-250-200	
DLKR-600x150	·	RDS-1-1000	·		
DLKR-500x200	•	RDS-2-1000		TLM	0.25
DLKR-500x200		RDS-3-1000		TLM-100-100	·
	U Z,ZU	RDS-4-1000	•	TLM-125-125	•
FK		RDS-1-1250		TLM-160-125	•
FK-200-160	•	RDS-2-1250	1,05	TLM-160-160	
FK-250-200	·	RDS-3-1250	1,29	TLM-200-160	·
FK-315-250		RDS-4-1250	1,73	TLM-200-200	*
FK-400-315	2,11	RDS-1-1500	0,97	TLM-250-200	
FLM		RDS-2-1500	1,33	TLM-250-250 TLM-315-250	•
FLM-100-100.	0,25	RDS-3-1500	1,66	TLM-315-230	•
FLM-125-125.	0,33	RDS-4-1500	2,09	TLM-400-40(	·
FLM-160-125.	0,44	RDS-1-2000	1,31		J <sub>1,</sub> 99
FLM-160-160.	0,51	RDS-2-2000	1,69	TLS	
FLM-200-160.	0,57	RDS-3-2000	2,07	TLS-125-400	,
FLM-200-200	0,66	RDS-4-2000	2,58	TLS-160-400	,
FLM-250-200	·			TLS-200-500	·
FLM-250-250	1,04			TLS-200-595	•
FLM-315-250.	1,19			TLS-250-595	·
FLM-315-315.	•			TLS-315-595	1,68
FLM-400-400	1,99				

# **Bibliography**

ISO 14025:2010 Environmental labels and declarations – Type III environmental declarations

- Principles and procedures

ISO 14044:2006 Environmental management – Life cycle assessment – Requirements and guidelines

EN 15804:2012+A2:2019 Sustainability of construction works – Environmental product declarations

– Core rules for the product category of construction products.

*NPCR Part A* Construction products and services. Ver. 2.0. March 2021, EPD-Norge. *NPCR 026 Part B* for Furniture. Ver. 2.0 March 2022, EPD-Norge.

LCA background report 2025-01-08.

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EPD for the best environmental decision



