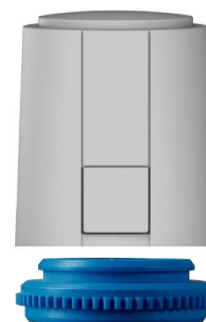


OEM-Actuator 5: 24 V with plug-in cable

The OEM-Actuator 5: 24 V with plug-in cable is a thermoelectric actuator for opening and closing valves on heating circuit distributors of concealed floor heating and cooling systems. The main field of application is the energy-efficient individual room temperature control in the range of building management systems and home automation. The OEM-Actuator 5: 24 V with plug-in cable is controlled by a 24 V room thermostat with two point output or pulse-width modulation.

The OEM-Actuator of the fifth generation has been developed especially for customer-specific usage in the OEM business. The modular design offers several possibilities for differentiations for tailor-made versions.



1.1 Features

- Modern OEM design
- Stroke variants 4.0 mm / 5.0 mm (other stroke variants on demand)
- Available in normally closed (NC) or normally open (NO)
- Power consumption 1 watt
- With plug-in cable
- Complete compatibility to valve adapter system
- Simple snap-on installation
- 360° installation position
- Patented 100% protection against leaky valves
- First-Open Function
- Adaptation check on valve
- Alignment aid on the valve
- Compact size, small dimensions
- All around function indicator
- Noiseless and maintenance-free
- High functional safety and long expected service life
- Certified by TÜV Süd

1.2 Versions

In the basic version the OEM-Actuator 5: 24 V with plug-in cable is delivered as a neutral version without logo, with plug-in cable, function indicator blue / grey, without valve adapter and laser marking. The following versions are available in the basic version

Versions 24 V:	stroke	actuating force	de-energised state	closing and opening time	First-Open Function	scope of supply
AST 40405-00N	4.0 mm	100 N	NC	~ 3.5 min	yes	• OEM-Actuator 5: 24 V with plug-in cable in single package • 1 meter connecting cable grey PVC H03VV 2 x 0.75 mm², plug-in • installation manual in 12 languages
AST 40405-10N	4.0 mm	100 N	NC	~ 3.5 min	no	
AST 41405-10N	4.0 mm	100 N	NO	~ 3.5 min	no	
AST 40505-00N	5.0 mm	100 N	NC	~ 4 min	yes	
AST 40505-10N	5.0 mm	100 N	NC	~ 4 min	no	
AST 41505-10N	5.0 mm	100 N	NO	~ 4 min	no	

Optionally, the following extensions and differentiations of the basic version are available:

Cable length	standard	1 m, 2 m, 3 m, 5 m, 10 m, 15 m, 20 m, PVC H03VV in grey – 2 x 0.75 mm ² , plug-in
	non-halogen	1 m, 3 m, 5 m, 10 m, Hal F H03Z1Z1 in white – 2 x 0.75 mm ² , plug-in Compliance with fire protection and environmental regulations
Valve Adapter	Adapters are available for all standard valves and manifolds	
Packaging	Packaging can be printed or produced individually according to your requirements	
Imprint on casing	Laser imprint of your company logo and of an individual type designation	
Colour of casing and cable	Homogenous colouring, colour function indicator and function cap, matching your product design or corporate design.	
NRTL Certification	Certification according to UL specification	

Further versions available on request.

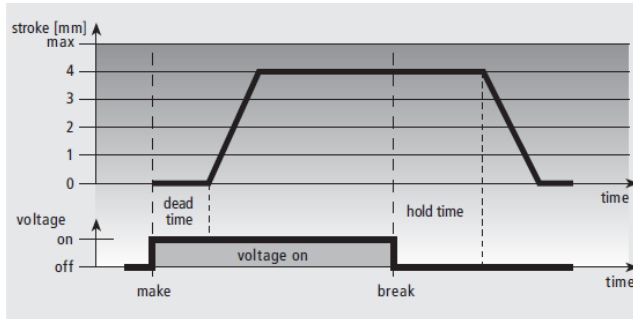
Accessories

- Protection Cap SK 1004

2 Functions

The actuator mechanism of the OEM-Actuator uses a PTC resistor-heated wax element and a compression spring. The wax element is heated by applying the operating voltage and moves the integrated ram. The force generated by the movement is transferred on the valve lifter and thus opens and closes the valve.

2.1 Normally Closed (valve closed)

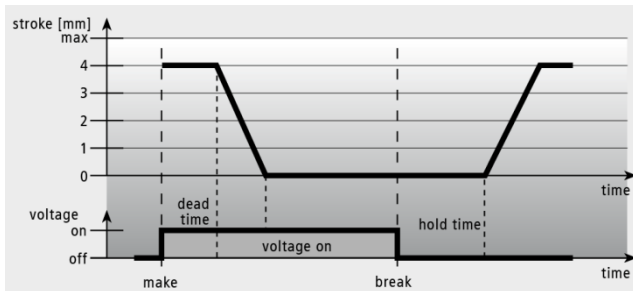


In case of the normally closed version, the valve is opened steadily by the ram motion upon switching on the operating voltage and after expiry of the dead time.

After the operating voltage is cut and after expiry of the hold time, the valve is closed evenly by the closing force of the compression spring. The closing force of the compression spring is matched to the closing force of commercially available valves and keeps the valve normally closed.

Fig.: Example for 4 mm stroke. Characteristic line for stroke 5 mm results analogous.

2.2 Normally Open (valve opened)



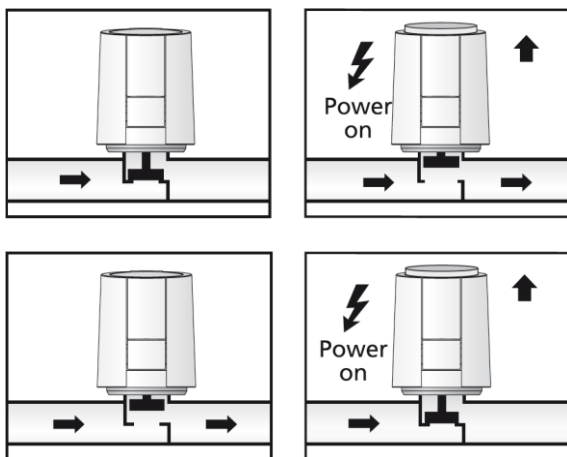
In case of the normally open version, the valve is closed evenly by the ram motion upon switching on the operating voltage and after expiry of the dead time.

After the operating voltage is cut and after expiry of the hold time, the valve is opened evenly by the compressive force of the valve spring.

Fig.: Example for 4 mm stroke. Characteristic line for stroke 5 mm results analogous.

2.3 Function Indicator

The function indicator of the OEM-Actuator (all around view) allows identifying the operating condition (valve open or closed) at a glance. It is also possible to feel the current operating state when it's dark.



- In case of the **NC version**, an extended function display shows opening of the valve.

- In case of the **NO version**, an extended function display shows that the valve is closed.

2.4 First-Open function (for NC only)

In its delivery condition, the OEM-Actuator is kept open when de-energised due to the First-Open function. This enables heating operation during the carcass construction phase even when the electric wiring is not yet complete. During the later electrical start-up, the First-Open function is unlocked by applying the operating voltage for more than 6 minutes. The OEM-Actuator will then be completely operable.

3 Technical Information

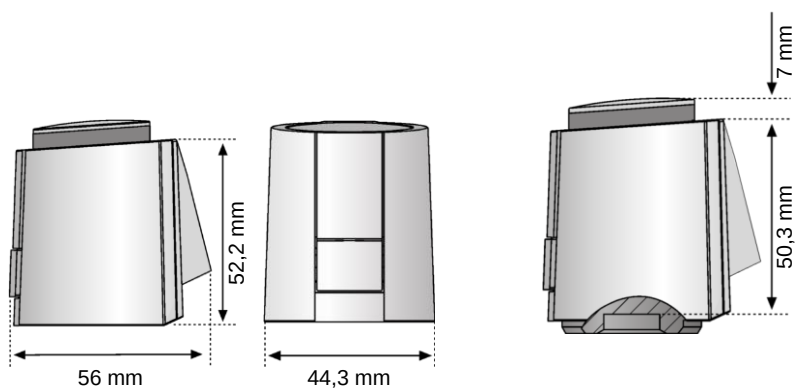
Operating voltage		24 V AC/DC, +20%...-10%	1) measured with precision reference instrument LMG95 2) in dependence of the adapter even higher 3) in all installation positions
Max. inrush current		< 300 mA during 2 min. max.	
Operating power		1 W ¹⁾	
Stroke (actuator travel)		4.0 / 5.0 mm	
Actuating force		100 N + 10 %	
Fluid temperature		0 to +100°C ²⁾	
Storage temperature		-25°C to +60°C	
Ambient temperature		0 to +60°C	
Type of protection class		III	
Type of protection		IP 54 ³⁾	
CE conformity according to		EN 60730	
Housing	material	Polyamide	
	colour	Signal white (RAL 9003)	
Connecting cable	type	2 x 0.75 mm ² PVC	
	colour	light grey (RAL 7035)	
	length	1 m	
Weight with connecting cable (1 meter)		100 g (±5 g)	
Surge protection according to EN 60730-1		2.5 kV	

1) measured with precision reference instrument LMG95

2) in dependence of the adapter even higher

3) in all installation positions

3.1 Dimensions



Dimensions

Installation height

3.2 Certificates

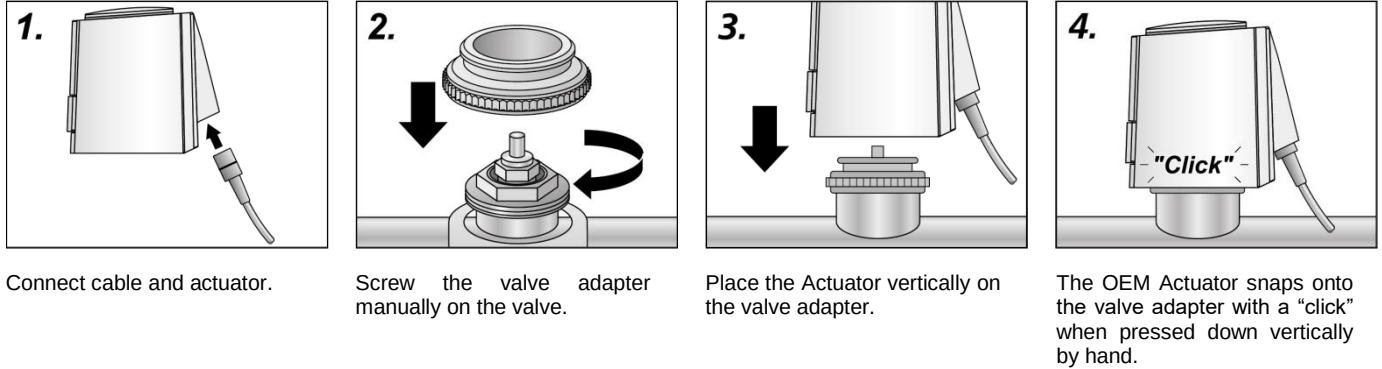


The OEM Actuator 5 is certified by TÜV Süd.

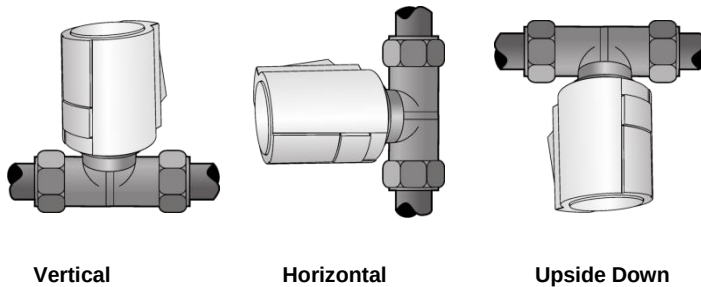
4 Installation Notes

4.1 Installation with Valve Adapter

The wide selection of valve adapters guarantees a perfect match of the OEM-Actuator to almost any valve bottom or heating circuit distributor available on the market. Simply snap-on the OEM-Actuator to the manually pre-installed valve adapter.

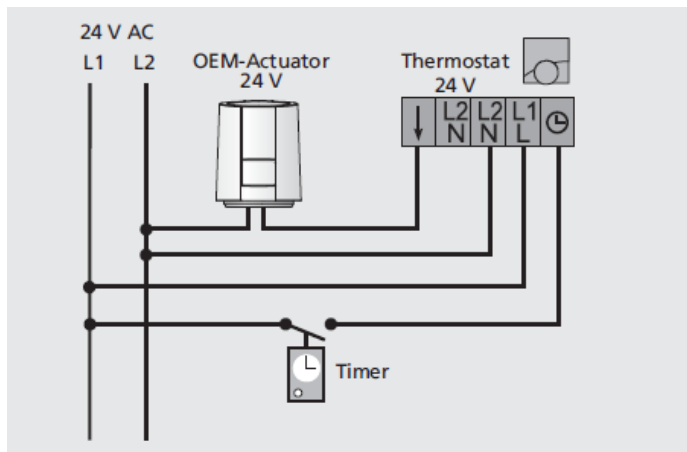


4.2 Installation Positions



Preferred installation position of the OEM-Actuator is vertical or horizontal. An upside down position may reduce product life through special circumstances (e.g. contaminated water).

4.3 Electrical Installation



Cable

We recommend the following cable lengths for installing a 24 V system:

Cable	Diameter	Section	Length
J-Y(ST)Y	0.8 mm	-	45 m
NYM / NYIF	-	1.5 mm ²	136 m

Transformer/power supply

A safety isolating transformer according to EN 61558-2-16 (for the AC variant) or a switching power supply according to EN 61558-2-16 (for DC variant) must always be used.

The dimensioning of the transformer or the switching power supply results from the making capacity of the OEM Actuators.

Rule-of-thumb formula:

$$P_{\text{transformer}} = 6 \text{ W} \times n$$

n = Number of OEM Actuators